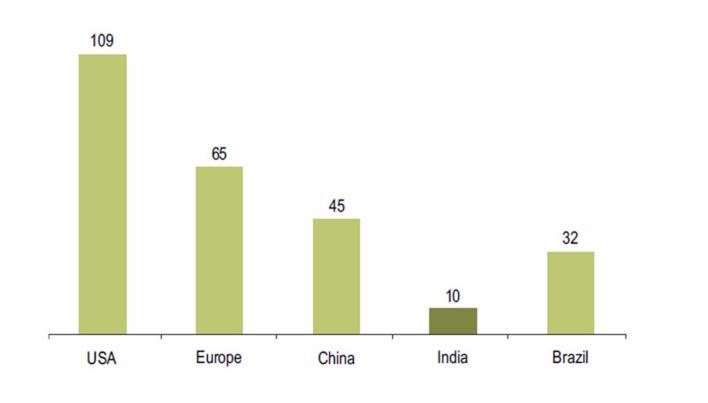


### Plastic waste management: Issues and Opportunities

Suneel Pandey

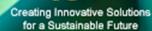
Director, Environment & Waste Management Div. 24<sup>th</sup> September

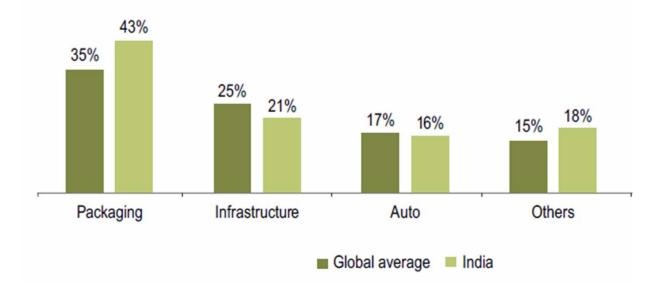
### Annual per capita plastic consumption (kg) Creating Innovative Solutions for a Sustainable Future



Source: Plastindia, Business press, research by Tata Strategic

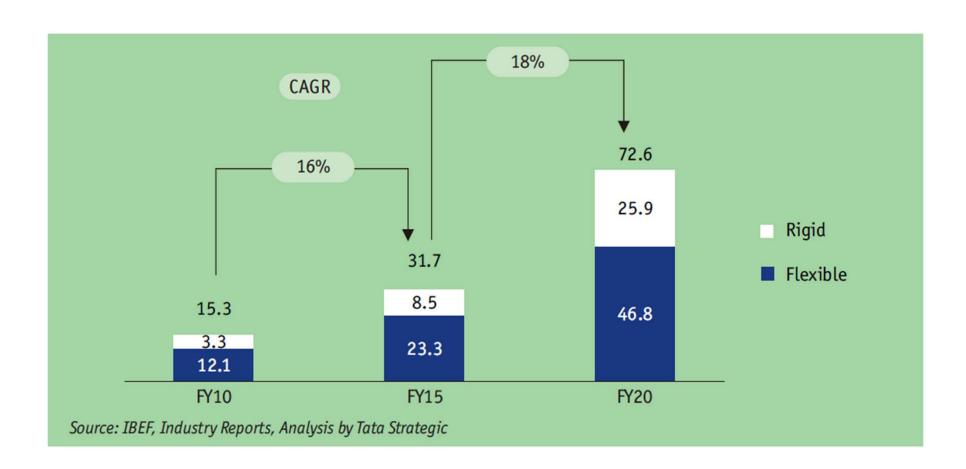
### Breakup of polymer utilisation





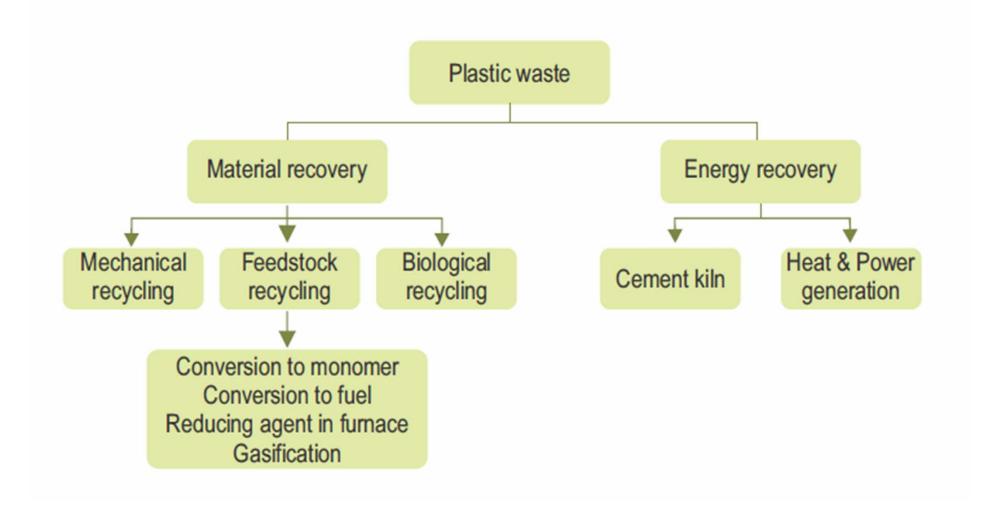
#### Plastic packaging industry outlook

Creating Innovative Solutions for a Sustainable Future



#### Plastic recycling flow diagram

Creating Innovative Solutions for a Sustainable Future



#### Recycling and Job Creation....





Dumping 10,000 tons of waste in a landfill 6 Jobs

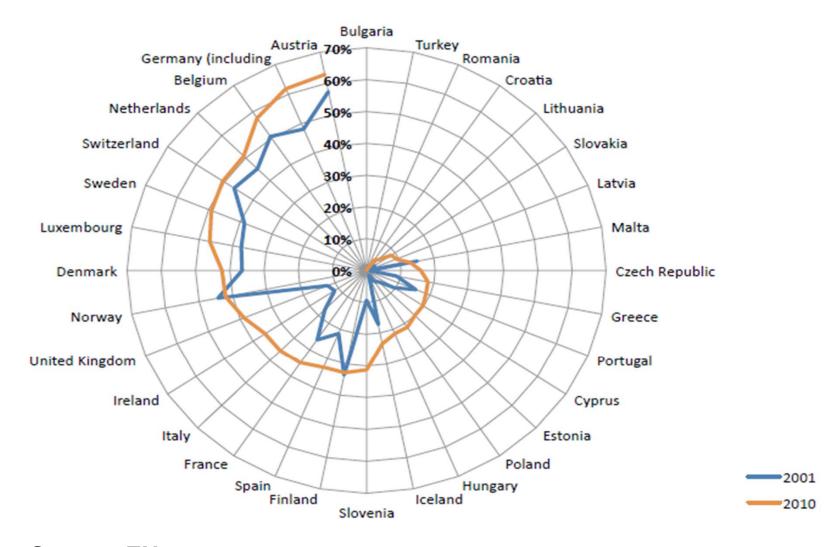


recycling
Of 10,000 tons
of waste
36 Jobs

Recycling generates more jobs (at higher income levels) than other forms of waste management

### Waste recycling trends in Europe

Creating Innovative Solutions for a Sustainable Future



Source: EU

#### Indian scenario



- Generally, all the packaging material used end up as packaging waste.
- Some times they are reused, mostly recycled.
- Packaging waste too dirty to recycle end up at landfills and some times in drains clogging it
- Recycling of packaging waste in informal sector is of concern due to obsolete technology and pollution issues
- Open burning of packaging waste is also a matter of concern
- Multi-layered packaging is also matter of concern as it is neither economical to collect it nor recycle it



### Some Indian examples

### Example 1: PET waste preprocessing



The earlier in the process foreign substances are removed, and the more thoroughly this is done, the more efficient the process is.



Polyethylene terephthalate

## Possible commercial products from PET waste Creating Innovative Solutions for a Sustainable Enture.



**Ganesha Ecosphere** 

Do you know that Indian cricket team' uniform, made by Nike, is produced from recycled PET bottle

# Example 2: Refuse derived fuel coprocessing in cement kilns Creating Innovative Solution for a Sustainable Future





### Advantages of co-processing

- High flame temperature (2000°C) ensures complete destruction of harmful pollutants
- High residence time >5 sec in oxygen rich atmosphere - ensures complete destruction of organic compounds including dioxins and Furan
- Total neutralization of acid gases, sulphur oxides and hydrogen chloride- by the active lime in the kiln load.
- The biggest advantage is that co-processing leaves no residue to be land-filled.

## Example 3: Use of plastic in road making Creating Innovative for a Sustainable



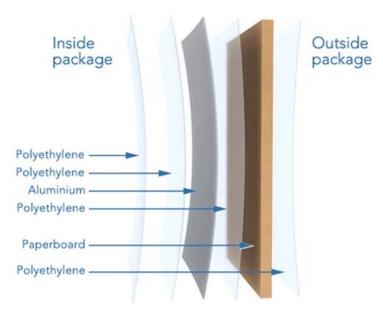
The implementation of plastics in roads also opens a new option for recycling post consumer plastics

# Example 4: Tetra Pak PCC Recycling

Creating Innovative Solutions for a Sustainable Future

 Tetra Pak cartons are primarily made from paper. 75% of the Tetra Pak carton is made from paperboard, 20% of polyethylene and 5% of aluminum.



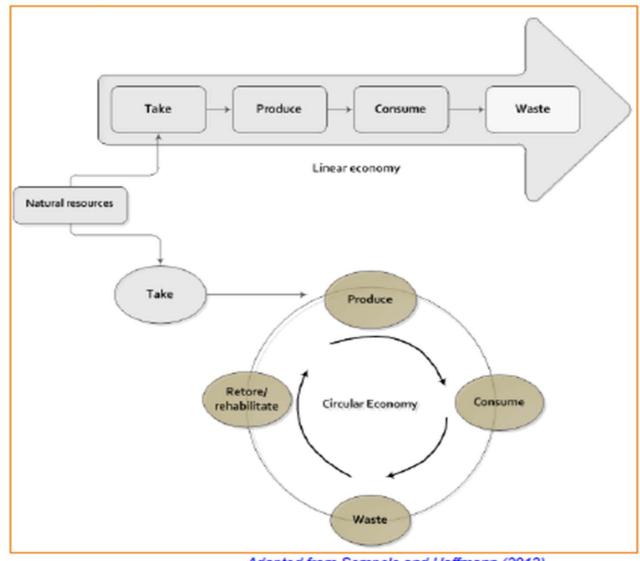


### Reprocessed product

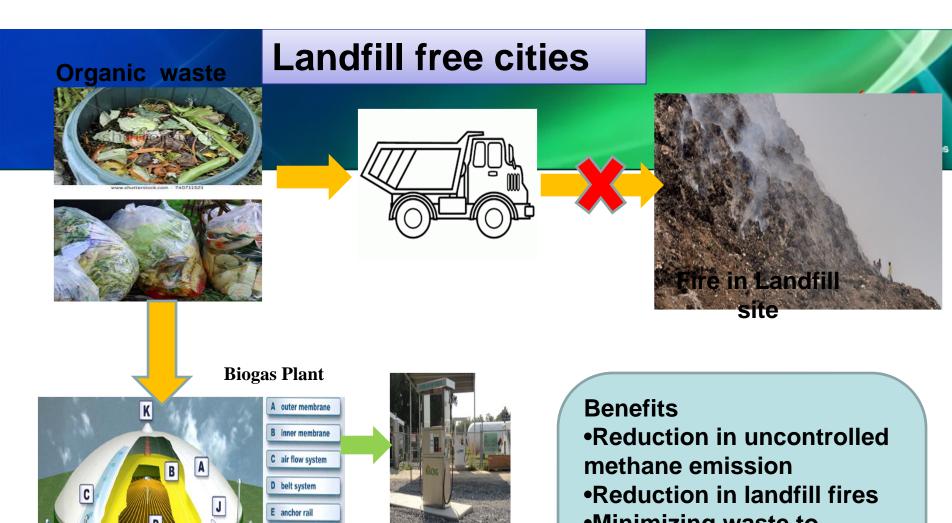




### Need to shift from linear to circular economy Creating Innovative Solutions for a Sustainable Future



Adapted from Sempels and Hoffmann (2013)



E anchor rail

F non return valve

Bio CNG

G air blower

H vacuum valve

over pressure valve

J inspection window

K ultrasonic

B



Customized manure

- •Minimizing waste to landfills
- •Resource recovery from waste
- Creation of green jobs



- In fact, filled up dumpsites need to be characterised for combustibles including plastics, rags, leather, etc.
- These can be mined and used for RDF preparation while organic degradable portion can be composted and inerts can be used in construction
- This would free up valuable space which can be used for developing integrated waste management project



#### Thank you



### Inexpensive litter bins



